



YORKTOWNE, INC.  
AN ELKAY COMPANY



**YORKTOWNE CABINETS is proud to have earned the KCMA Certification Seal for all door styles manufactured.**

The Kitchen Cabinet Manufacturers Association Certification Program assures the specifier or user of kitchen cabinets and bath vanities that the cabinets bearing the KCMA seal comply with the rigorous standards set by the American National Standards Institute (ANSI). Further, the cabinets are exact duplicates of samples that have been independently tested to ANSI/KCMA A161-1-2000 and paragraph 611-1.1, "HUD Minimum Property Standards - Housing 4910.1" 9-8-86.

YORKTOWNE CABINETS put its cabinets through 13 rigorous KCMA tests and passed them all. This ensures the cabinets will live up to your expectations.

- Shelves and bottoms are loaded at 15 pounds per square foot to ensure no excessive deflection or joint failure on the cabinet or mounting system.
- Installed wall cabinets are loaded with 500 pounds to ensure that the cabinet will accept net loading in compliance with ANSI A161.1-2000 requirements.
- A load of up to 250 pounds is applied against the inside of cabinet fronts to ensure reliable front joints.
- A 3 pound steel ball is "drop tested" against shelves, cabinet bottoms and drawer bodies to ensure cabinets will withstand dropping of cans and other items.
- Cabinets are impact tested by striking the center of a closed and open door with a 10 pound sand bag.
- Cabinet doors are weighted with 65 pounds and operated 10 times to test the ability of the door and hinges to withstand loading.
- Doors are opened and closed for 25,000 cycles to ensure durability under the stress of normal usage.
- Drawers and drawer mechanisms are tested at 15 pounds per square foot and operated through 25,000 opening and closing cycles to assure durability.
- A 3 pound weight is dropped 10 times against the drawer assembly to ensure that the drawer front assembly will withstand the impact of closing.
- Cabinets are cycle tested at temperatures ranging from -5°F to +120°F to ensure finish will withstand temperature changes.
- Cabinets are hot box tested at temperatures up to 120°F to ensure finish will withstand high heat.
- Finish is exposed to vinegar, grape juice, olive oil, lemon juice, 100 proof alcohol and more to ensure no appreciable discoloration, stain or whitening of the finish occurs.
- A 24-hour soap and water solution test checks the finish's ability to withstand exposure to detergents and moisture.